





SPECIFICATION DATA

HYDROMATIC® SKHS SERIES SUBMERSIBLE NON-CLOG, SFWAGE FJECTOR

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7.01 **IMPELLER**

The Impeller shall be high capacity, two vane, non clog design with pump out vanes on the back side. These vanes wash out grit and stringy material that will damage the shaft and mechanical seal.

8.01 **AUTOMATIC CONTROL**

All single phase pumps should be capable of automatic operation.

9.01 FLOAT SWITCH

The SKHS 10 pumps is offered with a tilt-sensitive wide-angle float switch is sealed in a non-corrosive PVC enclosure. The unit is UL listed for water and sewage and CSA certified. The float switch shall also be fitted with a piggy-back plug that allows the pump to be operated manually without removal from the sump.

10.01 **PAINTING**

All cast iron parts shall be painted before assembly with a water reducible alkyd air dried enamel. The paint shall be applied in one coat with a minimum thickness of 3 to 4 mils.

12.01 **TESTING**

All pumps shall be individually tested to include the following:

- 1. The pump and power cord shall be visually inspected for imperfections, cuts or nicks.
- 2. The pump shall have a ground continuity check and the motor chamber shall be Hi-potted to test for moisture content and/or insulation defects.
- 3. The motor and volute housing shall be pressurized and a 10 second air leak decay test run.
- 4. Oil is added, and the pump is run. Voltage and current are monitored visually, electronically, and the tester listens for any noise or malfunction.



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