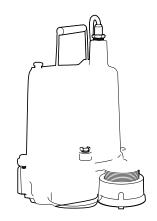
OSP50 SUBMERSIBLE SUMP/EFFLUENT

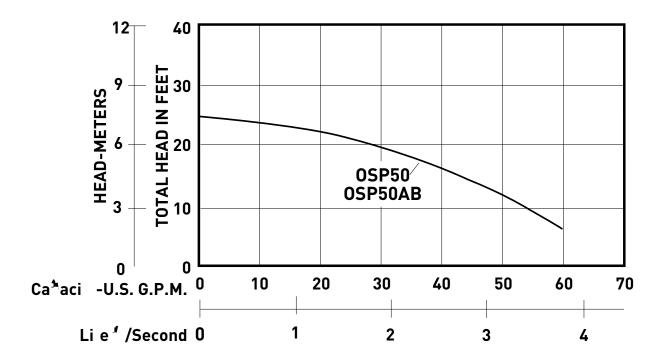
Wholesale Products Page: 6220-1

Dated: April 2002

Supersedes: January 2001

RPM: 1750 Discharge: 1 1/2" Solids: "





The curves reflect maximum performance characteristics without exceeding full load (Nameplate) horsepower. All pumps have a service factor of 1.2. Operation is recommended in the bounded area with operational point within the curve limit. Performance curves are based on actual tests with clear water at 70° F. and 1280 feet site elevation.



Conditions of Service:

GPM:_____ TDH:____

HYDROMATIC® OSP50

SUBMERSIBLE SUMP/EFFLUENT

1.01	GENERAL
	Contractor shall furnish all labor, materials, equipment and incidentals required to provide (Qty.) submersible centrifugal sump/effluent pump(s) as specified herein. The pump model covered in this specification is the OSP50. The pump furnished for this application shall be MODEL as manufactured by Hydromatic Pumps.
2.01	DESIGN CONDITIONS
	Each pump shall be rated H.P., volts, phase, hertz and operate at RPM.
3.01	OPERATING CONDITIONS
	The pump shall deliver U.S. GPM/LPS at feet/meters TDH, and handle a inch solid. The curve submitted for approval shall state, in addition to head and capacity performance, solid handling capability, amp rating, and design impeller diameter.
4.01	CONSTRUCTION

Each pump shall be of the sealed submersible type, incorporating features normally found in pumps

These features include:

furnished for the residential market.

- 1. The pump volute, motor, and seal housing of the OSP50 shall be high quality gray cast iron, ASTM A-48, Class 30.
- 2. The pump inlet shall be open and clear, without screening to provide access for effluent and septic tank solids.
- 3. All external mating parts shall be machined and Buna N, O-Ring sealed.
- 4. All fasteners exposed to the pumped liquid shall be 300 serne 3i0RE.06.8.8601 TQmel-Ring sealed.



HYDROMATIC®

SPECIFICATION DATA

OSP50 SUBMERSIBLE SUMP/EFFLUENT

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7.01 **IMPELLER**

The Impeller shall be Naval Bronze ASTM B-584 six vane, open design, or thermoplastic, high capacity, eight vane, vortex design.

8.01 **AUTOMATIC CONTROL**

All pumps should be capable of automatic operation.

9.01 PRESSURE SWITCH

The OSP50 Single Phase pump is furnished with a pressure diaphragm switch that is UL listed for water and sewage and CSA certified. The diaphragm switch shall be fitted with a piggy-back plug that allows the pump to be operated manually without removal from the sump.

10.01 **PAINTING**

All cast iron parts shall be painted before assembly with a water reducible alkyd air dried enamel. The paint shall be applied in one coat with a minimum thickness of 3 to 4 mils.

11.01 **TESTING**

All pumps shall be individually tested to include the following:

- 1. The pump and power cord shall be visually inspected for imperfections, cuts or nicks.
- 2. The pump shall have a ground continuity check and the motor chamber shall be Hi-potted to test for moisture content and/or insulation defects.
- 3. The motor and volute housing shall be pressurized and a 10 second air leak decay test run.
- 4. A specific amount of oil is now added. The pump is run in a fully automated, sequenced, control console, which monitors voltage, current and watts visually and electronically. The tester listens for any noise or malfunction.

