



Specifications WGL20 Series

PUMP MODEL – Pump shall be of the centrifugal type Myers model WGL20 Series or equal with an integrally built-in grinder unit and submersible type motor. Discharge shall be 1-1/4" NPT.

OPERATING CONDITIONS – Pump shall have a capacity of _____ GPM at a total head of _____ feet and

B type.

Stator winding shall be of the open type with Class F insulation good for 155°C (311°F) maximum operating temperature. Winding housing shall be filled with a clean high dielectric oil that lubricates bearings and seals and transfers heat from windings and rotor to outer shell. Air-filled motors that do not have the superior heat dissipating capabilities of oil-filled motors shall not be considered equal.

Motor shall have two heavy-duty ball bearings to support pump shaft and take radial and thrust loads. Ball bearings shall be designed for 50,000 hours B-10 life. Stator shall be pressed into motor housing.

Single-phase motors shall have a heat sensor thermostat and overload attached to the top end of the motor windings to stop the motor if the motor winding temperature reaches 200° F. The high temperature shut-off will cause the pump to cease operation, should a control failure cause the pump to run in a dry wet well. The thermostat shall reset automatically when the motor cools to a safe operating temperature.

The common motor pump and grinder shaft shall be of #416 stainless steel threaded to take pump impeller and grinder impeller.

SEALS – Motor shall be protected by two mechanical seals mounted in tandem with a seal chamber between the seals. Seal chamber shall be oil filled to lubricate seal face and to transmit heat from shaft to outer shell.

Seal face shall be carbon and ceramic and lapped to a flatness of one light band. Lower seal faces shall be _____ carbide (optional).

An electrode shall be mounted in the seal chamber to detect any water entering the chamber through the lower seal. Water in the chamber shall cause a red light to turn on at the control box. This signal shall not stop the motor but shall act as a warning only, indicating service is required.

PUMP IMPELLER – The pump impeller shall be of the recessed Myers type to provide an open unobstructed passage through the volute for the ground solids. Impeller shall be cast iron and shall be threaded onto stainless steel shaft. Minimum impeller diameter is 3-3/4".

GRINDER CONSTRUCTION – Grinder assembly shall consist of grinder impeller and shredding ring and shall be mounted directly below the volute passage. Grinder impeller to be threaded onto stainless shaft and shall be locked with screw and washer. The shredding ring shall be pressed into iron holding flange for easy removal. Flange shall be provided with tapped back-off holes so that screws can be used to push the shredding ring from housing. All grinding of solids shall be from action of the impeller against the shredding ring.

Both grinder impellers and shredding ring shall be of 440C stainless steel hardened to 58-60 Rockwell C.

CORROSION PROTECTION – The pump shall be painted with waterborne hybrid acrylic/alkyd paint. This custom engineered, quick dry paint shall provide superior levels of corrosion and chemical protection. All fasteners to be 302 stainless steel.

POWER CORD