



## Specifications 4R & 4RX

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**PUMP MODEL** – Pump shall be Myers Model Number 4R/4RX Solids Handling Submersible Pump with recessed type impeller. All openings in pump shall be large enough to pass a 3" diameter sphere. Discharge flange shall be four (4) inch standard. 4RX pump and motor assembly shall be FM listed for Class 1, Group D

Single phase motors shall be of capacitor start, capacitor run, NEMA L type. Three phase motors shall be NEMA B type.

Stator winding shall be of the open type with Class F insulation good for 155°C (311°F) maximum operating temperature. Winding housing shall be filled with a clean high dielectric oil that lubricates bearings and seals and transfers heat from windings and rotor to outer shell. Air-filled motors, which do not have the superior heat dissipating capabilities of oil-filled motors, shall not be considered equal.

Motor shall have two heavy-duty ball bearings to support pump shaft and take radial and thrust loads and a sleeve guide bushing directly above the lower seal to take radial load and act as flame path for seal chamber. Ball bearings shall be designed for 50,000 hours B-10 life. Stator shall be heat shrunk into motor housing.

**SEALS** – Motor shall be protected by two mechanical seals mounted in tandem with a seal chamber between the seals. Seal chamber shall be oil filled to lubricate seal face and to transmit heat from shaft to outer shell.

Seal face shall be carbon and ceramic and lapped to a flatness of one light band. Lower seal faces shall be \_\_\_\_\_ carbide (optional).

A double electrode shall be mounted in the seal chamber to detect any water entering the chamber through the lower seal. Water in the chamber shall cause a red light to turn on at the control box. This signal shall not stop the motor but shall act as a warning only, indicating service is required.

**IMPELLER** – The impeller shall be cast ductile iron and of the recessed type. Pump-out vanes shall be used on back shroud. Impeller shall be dynamically balanced. Impeller shall be driven by stainless steel key and impeller held in position with lock screw and washer.

Impeller and motor shall have top lift-out of case so that the assembly can be removed without disturbing any piping.

**PUMP CASE** – The volute case shall be of cast iron and have a flanged center line discharge. Discharge flange shall be 4" standard with bolt holes straddling center line.

**PUMP AND MOTOR CASTINGS** – The pump shall be painted with waterborne hybrid acrylic/alkyd paint. This custom engineered, quick dry paint shall provide superior levels of corrosion and chemical protection.

**BEARING END CAP** – Upper motor bearing cap shall be a separate casting for easy mounting and replacement.

**POWER CABLES** – Power cord and control cord shall be double sealed. The power and control conductor shall be single strand sealed with epoxy potting compound and then clamped in place with rubber seal bushing to seal outer jacket against leakage and to provide for strain pull. Cords shall withstand a pull strain to meet FM requirements.

Insulation of power and control cords shall be type SOOW or W. Both control and power cords shall have a green carrier ground conductor that attaches to motor frame.