

## Specifications 6VH and 6VHX Series

to detect any water entering the chamber through the

PUMP MODEL - Pump shall be Myers Model Number 6VH / 6VHX Solids Handling Submersible Pump with 2-vane enclosed impeller. All openings in pump impeller and volute case shall be large enough to pass a 3" diameter sphere. Discharge flange shall be six (6) inch standard. Pump and motor assembly shall be FM listed for Class 1, Groups C & D hazardous location service (6VHX only). OPERATING CONDITIONS - Pump shall have a capacity of \_\_\_\_\_ GPM at a total head of \_\_\_\_ feet and shall use a \_\_\_\_\_ HP motor operating at \_\_\_\_\_ RPM. MOTOR - Pump motor shall be of the sealed submersible type rated \_\_\_\_\_ HP at \_\_\_\_ RPM 60 Hertz. Motor shall be for three phase 200 volts \_\_\_\_\_\_, 230 volts \_\_\_\_\_, 460 volts \_\_\_\_\_, or 575 volts \_\_\_\_\_. Motor shall be NEMA B type. Stator winding shall be of the open type with Class H insulation good for 180°C (356°F) maximum operating temperature. Winding housing shall be filled with a clean high dielectric oil that lubricates bearings and seals and transfers heat from windings and rotor to outer shell. Air-filled motors that do not have the superior heat dissipating capabilities of oil-filled motors shall not be considered equal. Motor shall have two heavy duty ball bearings to support pump shaft and take radial and thrust loads and a sleeve guide bushing directly above the lower seal to take radial load and act as flame path for seal chamber. Ball bearings shall be designed for 50,000 hours B-10 life. Stator shall be heat shrunk into motor housing. A heat sensor thermostat shall be attached to and embedded in the winding and be connected in series with the motor starter contactor coil to stop motor if temperature of winding is more than 120°C (248°F). Thermostat to reset automatically when motor cools to safe operating temperature. The common pump, motor shaft shall be of 416 stainless steel. SEALS - Motor shall be protected by two mechanical seals mounted in tandem with a seal chamber between the seals. Seal chamber shall be oil filled to lubricate seal face and to transmit heat from shaft to outer shell. Seal face shall be carbon and ceramic and lapped to a flatness of one light band. Lower seal faces shall be \_\_\_\_ carbide (optional).

lower seal. Water in the chamber shall cause a red light to turn on at the control box. This signal shall not stop

**IMPELLER** – The impeller shall

motor but shall act as a warning only, indicating service is required.

A double electrode

<u>PUMP CASE</u> – The volute case shall be cast iron and have a flanged center line discharge. Discharge flange shall be 6" standard with bold holes straddling center line. A brass wear ring shall be pressed into case for guiding impeller neck and to prevent corrosion freeze-up. Wear ring shall be held from rotating by locking with stainless steel set screw in end of ring.

<u>PUMP AND MOTOR CASTING</u> - The pump shall be painted with waterborne hybrid acrylic/alkyd paint. This custom

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