

REPORMANCE GUIDELINES

- 1). P (e), cra. 10, (ic-, i, r) e ad (_ec.i _ be ed a a i e.
- 2). Ma i Ra . Ti e: 1.0 ec _d __ each 30 H , 4.0 ec _d __ a _ each c ez i i_ i_i ___ eed/f e _ e_c... Mi_i __ O, e a_i_g F e _ e_c./S, eed (af_e اءِا ja أَa -, - اِي اَءِا
 - 30 Hz, 0.5 x Synchronous Speed Pentek 6", 2, e .
 - 30 Hz or 2400 rpm, whichever occurs first -Pe_e_7 a_d 8, 2 e ; Hi_achi 6 a_d ~ 8,2, e _ ...
 - 42 Hz or 2400 rpm, whichever occurs first Pe-e-10, 2, e ; Hi_achi 10, a-d a ge⁻, 2⁻, e
 - 42 Hz or 1070 rpm, whichever occurs first Hi_achi 4 e

NOTE: _he i_i _ _ f e _e_c._f _he 100-125h _, 4 _ _ e, 10 _ Hi_achi i _ 55 H _.

- 3). Maximum Ramp-down Time: 4.0 seconds from minimum frequency to power shut-off.
- 4). Service Factor for all motors without prior factory . 1.0. ء نے ما
- 5). Ma i S, eed: 1.0 F, L ad S, eed. 6). A_he i_i , e a_i_g _, eed a_d a_ a_ed ambient water temperature

The Variable Frequency Drive (VFD) carrier frequency must be set to the lowest frequency for the desired functions of the VFD. A carrier frequency above 4 kHz is not recommended. Contact the factory for _he de_i ed-c

| | | | A A | |
|------------|-----------|---------|--------------------------------|--------|
| Pee6 | | | 0.5 f_/, ec (0.15 | /. ec) |
| Pee_7 | | | 0.66 f J ec (0.20 | / ec |
| Pee8 | | 40-75 | 0.66 f_/ ec (0.20 | // ec) |
| | | 100-125 | 1.64 f./. ec (0.5 | /. ec) |
| Pee10 | | 150-250 | 1.64 f./. ec (0.5 | /. ec) |
| achi هـ Hi | a⊷d⊸a ge⁻ | - | 0.5 f __ /, ec (0.15 | /, ec) |

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Variable frequency drives produce voltage spikes that are a f _ c _ f _ age i e _ j e a _ d _ e _ g _ h f _ _ cab e. L e _ e _ e ca e _ ea _ _ age a _ e ceed _ h ee _ j e. _ he _ _ i a _ , e a _ i g _ age.

A eac_ i ra e i al celand ind scalce de ice shall ed cel age , i e . I d e shi b b shi nc earing she age i e li e and i , ing she i , edance alch f she cable and shi .

A filter combines a reactor with a capacitor network, The ca, aci. , ab. ba, i.f. he _age., i-e. . Thi. f. _he _ed_ ce. _he, ea-_, _age. ee- a._he _ . . .

The chart below is a general guideline when choosing between using a filter or reactor.

| | ξ. | | | | | |
|-----------------|-----|-----|-----|------|------|-------|
| | | 50' | 50' | 150' | 150' | 1000' |
| | 230 | 460 | 230 | 460 | 230 | 460 |
| AA - '\ . '\ | | _ | R | R | | |
| A A - ' ' | - | _ | - | 1 | F | F |
| | | R | R | F | | |

R = Reac, $F = Fi_e$

The following list indicates a greater need for filters a_d _eac__ ::

- Long motor leads are used
- Standard efficiency or submersible motors are used.
- · The cost of replacing the motor is prohibitive.
- Using a submersible motor with a voltage rating greater than 230V.
- The quality and/or age of the motor is unknown.
- Condition of wiring and/or power quality is unknown.

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