

PERFORMANCE GUIDELINES

- 1). Peak current 10% inrush for the load, deceleration time must be 1.0 second.
 - 2). Maximum Ramp-up Time: 1.0 second for each 30 Hz, 4.0 second for each cycle for the following:
 - 30 Hz or 2400 rpm, whichever occurs first – Pentek 6", 2" and 1.5" pumps
 - 30 Hz or 2400 rpm, whichever occurs first – Pentek 7" and 8", 2" and 1.5" pumps; Hiachi 6" and 8", 2" and 1.5" pumps
 - 42 Hz or 2400 rpm, whichever occurs first – Pentek 10", 2" and 1.5" pumps; Hiachi 10" and 12", 2" and 1.5" pumps
 - 42 Hz or 1070 rpm, whichever occurs first – Hiachi 4" pumps
- NOTE: The inrush frequency for the 100-125h, 4" and 10" Hiachi is 55 Hz.
- 3). Maximum Ramp-down Time: 4.0 seconds from minimum frequency to power shut-off.
 - 4). Service Factor for all motors without prior factory contact is 1.0.
 - 5). Maximum Speed: 1.0 Full Load Speed.
 - 6). Always use the ambient water temperature

The Variable Frequency Drive (VFD) carrier frequency must be set to the lowest frequency for the desired functions of the VFD. A carrier frequency above 4 kHz is not recommended. Contact the factory for the details.

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Pentek 6"		0.5 f/ ec (0.15 / ec)
Pentek 7"		0.66 f/ ec (0.20 / ec)
Pentek 8"	40-75	0.66 f/ ec (0.20 / ec)
	100-125	1.64 f/ ec (0.5 / ec)
Pentek 10"	150-250	1.64 f/ ec (0.5 / ec)
Hiachi 6" and 8"		0.5 f/ ec (0.15 / ec)

